



**DOUBLENATURE<sup>®</sup>** THE BENEFITS OF PVC.  
THE APPEARANCE OF WOOD.

**ph<sup>®</sup>**  
TECH



Oak finish

**DOUBLENATURE®** fenestration products provide an exterior finish that blends perfectly with this log and stone country home. And they're maintenance-free—now that's revolutionary!



**YES, IT'S REALLY PVC!**

# SIX LOOKS. SIX MOODS.

**DOUBLENATURE**® is available in a range of natural colors inspired by some of the world's most noble wood species.



Walnut finish

For interior applications, the quality of the **DOUBLENATURE**® finish measures up to the richness of noble materials.



OAK



MAHOGANY



WALNUT



CHERRY

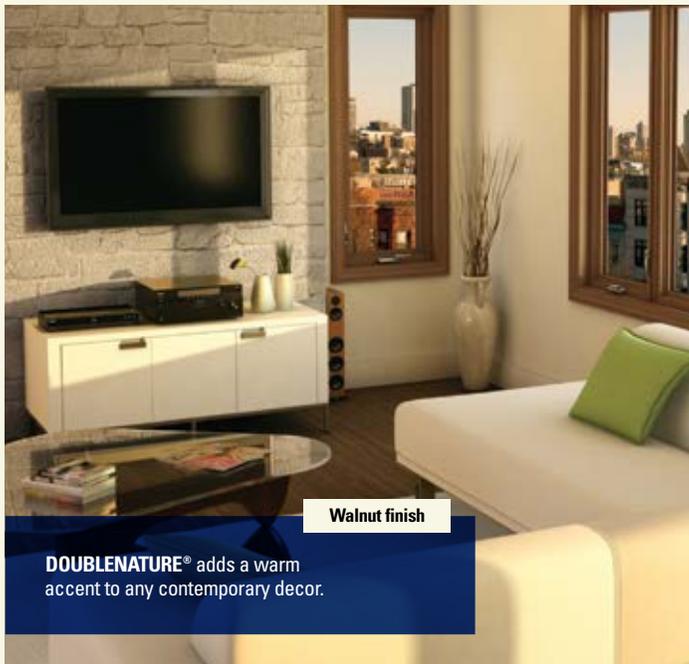


GOLDEN PECAN



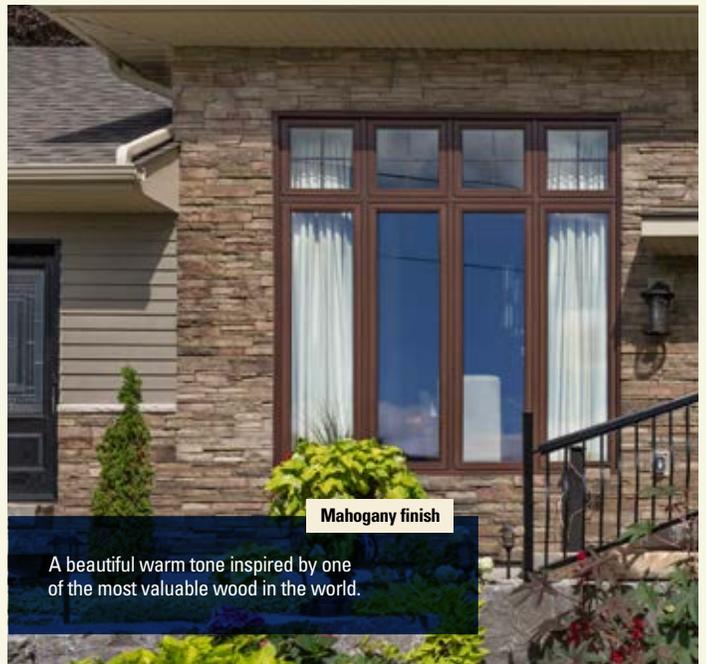
REDWOOD

Actual colors may differ slightly due to the nature of the printing process.



Walnut finish

**DOUBLENATURE**® adds a warm accent to any contemporary decor.



Mahogany finish

A beautiful warm tone inspired by one of the most valuable wood in the world.

# THE WARMTH OF WOOD GRAIN

**DOUBLENATURE®** provides a range of inspiring looks that add beauty and a feeling of cosy comfort to your project, whether large or small, doors or windows. **DOUBLENATURE®** offers the organic and natural warmth of wood... without maintenance. At once trendy and timeless, the natural wood finish of the **DOUBLENATURE®** collection blends with other materials and textures to give your project its own unique look.

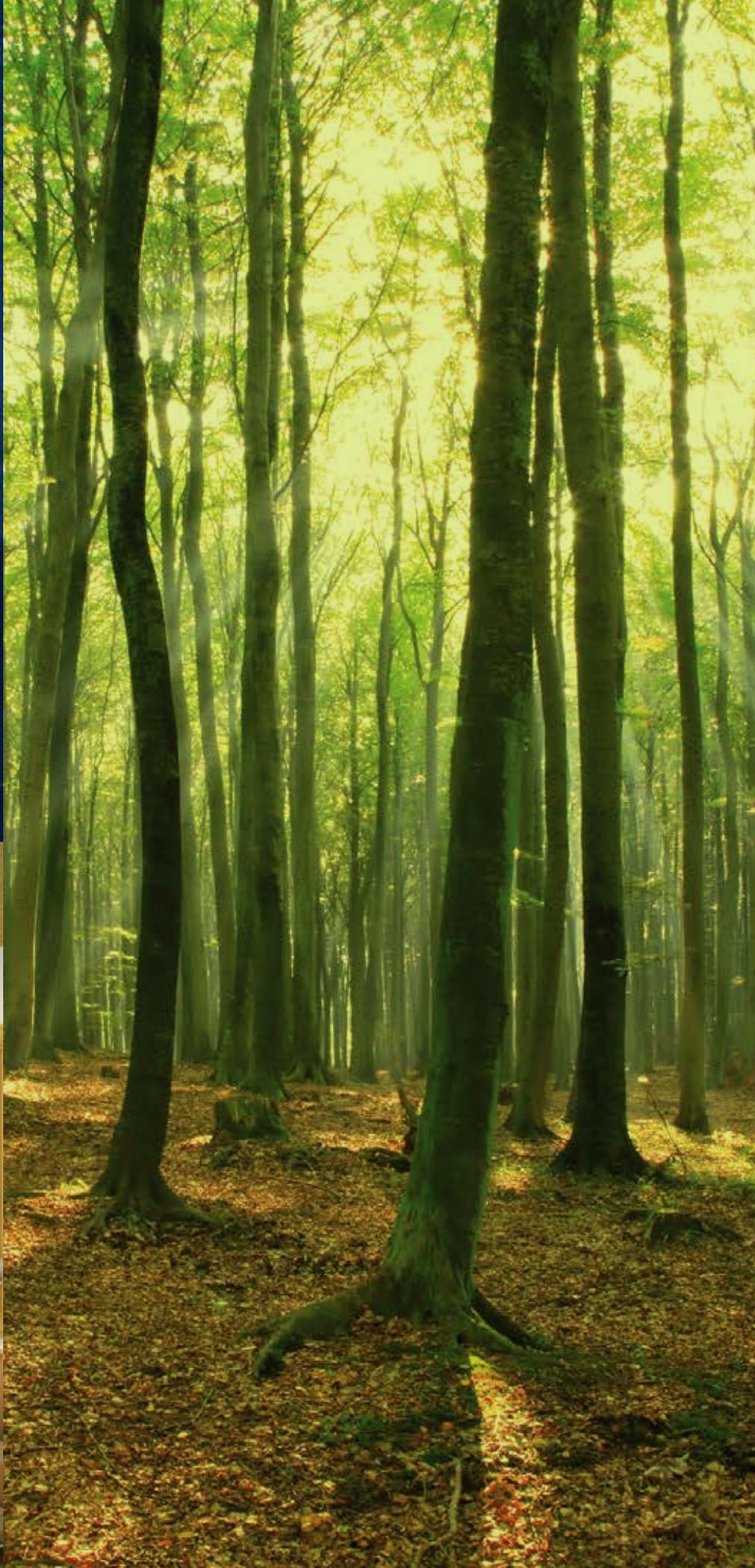
With a finish that can be applied inside as well as outside, **DOUBLENATURE®** products provide the most realistic wood finish in the PVC industry. It's the perfect combination of beauty and practicality, of innovation and tradition.

- Water-based, UV-resistant stain
- No maintenance and no deterioration—inside or outside
- Patent pending



Oak finish

"An affordable, maintenance-free finish that looks and feels like wood. Wonderful!"



# PVC PERFORMANCE

## P.H. Tech PVC profiles: a smart choice

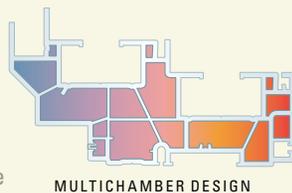
It's on the inside that their wonderful energy efficiency takes shape and makes such a difference in your home. Their unique design maximizes insulating properties and allows for energy savings, comfort and peace of mind for years and years.

## Maintenance-free for years to come

P.H. Tech vinyl windows and doors are practically maintenance-free. Frames stay clean with almost no effort—wash them with a soft cloth or brush, or let a heavy rain do the job!

## Exceptional insulation

The multichamber design of P.H. Tech's profiles reduces thermal exchange and, with more enclosed air space than other brands, increases insulation values—without the addition of costly, less recyclable insulating material.



## Ultra airtight

Eliminate drafts with P.H. Tech doors and windows. Built to be ultra airtight with more weatherstripping, they're among the best in the industry. You can feel the difference: less air infiltration means more energy savings.



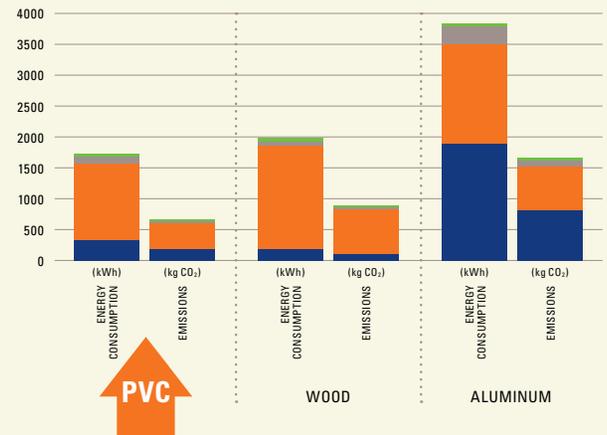
## Extra-strong joints

Unlike mechanically assembled wood and aluminum window frames, PVC profiles are welded, and since P.H. Tech designs have more internal walls, their joints are extra-strong. That's why P.H. Tech products pass the most demanding structural and forced entry tests with flying colors.

## Years of reliable service

Durable windows and doors that will give you years of reliable service... Thanks to an exclusive PVC blend, P.H. Tech products are long-lasting and kinder to the environment in the long run.

### COMPARED TO ALUMINUM AND WOOD WINDOWS, PVC WINDOWS PRESENT A LOWER ENERGY CONSUMPTION AND CREATE LESS GREENHOUSE GASES EMISSIONS



#### THE LIFECYCLE STAGES OF A WINDOW:

- Transport
- Use (50 years)
- Recycling
- Assembly of window
- Final disposal
- Extraction of resources and production of materials

SOURCE: [HTTP://WWW.ABOUTPVC.ORG/PDF/ENERGY\\_CONSUMPTION\\_STUDY\\_WINDOWS.PDF](http://www.aboutpvc.org/pdf/energy_consumption_study_windows.pdf)



Golden pecan finish

For the home or the cottage, **DOUBLENATURE®** products enhance any decor and all types of projects.



Mahogany finish

**DOUBLENATURE®** windows and patio doors perfectly complement the warm style of period homes.

## DOUBLENATURE® THE BEST OF BOTH WORLDS

Warm and realistic, maintenance-free  
wood grain finish on energy-efficient windows.

DOUBLENATURE® is available for interior as well as exterior parts of the following products:

- Casement windows
- Awning windows
- Single or double hung windows
- Single or double slider windows
- Fixed or panoramic windows
- Bay and bow windows
- Patio doors

### Warranty

Ask your window and door manufacturer for warranty details.



[phtech.ca/doublenature](http://phtech.ca/doublenature) 1 800 463.4392